

**SAFETY DATA SHEET**



**Section 1 – PRODUCT AND COMPANY IDENTIFICATION**

<b>PRODUCT NAME:</b>	Copper Alloy and Bronze Alloy Bare Wire					
<b>PRODUCT IDENTIFICATION:</b>	<b>ALB-10-1</b>	<b>ALB-10-2</b>	<b>ALB-30</b>	<b>DEOXIDIZED COPPER</b>	<b>SILICON BRONZE</b>	<b>ROYAL 55/45-10</b>
	ER CuAl-A1	ER CuAl-A2	ER CuAl-A2	ER Cu	ER CuSi-A	ER CuNi
<b>SPECIFICATION:</b>	AWS A5.7					
<b>RECOMMENDED USE:</b>	GTAW (Gas Tungsten Arc Welding) and GMAW (Gas Metal Arc Welding)					
<b>SUPPLIER:</b>	Crown Alloys Company 30105 Stephenson Hwy. Madison Heights, MI. 48071					
<b>TELEPHONE NUMBER:</b>	(248) 588-3790					
<b>EMERGENCY NUMBER:</b>	Call CHEMTREC Day or Night 1-800-424-9300 / +1 703-527-3887					
<b>WEBSITE:</b>	<a href="http://www.crownalloys.com">www.crownalloys.com</a>					

**Section 2 – HAZARDS IDENTIFICATION**

**2.1 Classification of the mixture**

This product is placed on the market in solid form

**2.1.1 Classification in accordance with GHS-US**

Skin Sens. 1	H317	Aquatic Acute 1	H400
Carc. 1B	H350	Aquatic Chronic 2	H411
STOT RE 1	H372		

**2.2 Label elements**

**GHS-US labelling**

**Hazard Pictograms (GHS-US):**



GHS07



GHS08



GHS09

**Signal word (GHS-US):**

Danger

**Hazard statements (GHS-US):**

- |  |   |
|--|---|
| H317 – May cause an allergic skin reaction | H350 – May cause cancer   |
| H335 – May cause respiratory irritation    | H372 – Causes damage to organs through prolonged or repeated exposure |
| H336 – May cause drowsiness or dizziness   | H400 – Very toxic to aquatic life                                     |
|  | H411 – Toxic to aquatic life with long lasting effects                |

**Precautionary statements (GHS-US):**

- |  |  |
|--|--|
| P201 – Obtain special instructions before use                                    | P308+P313 – IF EXPOSED OR CONCERNED: Get medical advice/attention  |
| P202 – Do not handle until all safety precautions have been read and understood  | P304+P340 – IF INHALED: Remove person to fresh air and keep comfortable for breathing                          |
| P260 – Do not breathe dust/fume/gas/mist/vapors/spray                            | P312 – Call a POISON CENTER or physician if you feel unwell  |
| P261 – Avoid breathing dust/fume/gas/mist/vapors/spray                           | P314 – Get medical advice and attention if you feel unwell   |
| P264 – Wash thoroughly after handling  | P321 – Specific treatment (see label)  |
| P270 – Do not eat, drink or smoke when using this product                        | P333+P313 – If skin irritation or rash occurs: Get medical advice/attention                                    |
| P271 – Use only outdoors or in a well-ventilated area                            | P362+P364 – Take off contaminated clothing and wash it before reuse  |
| P272 – Contaminated work clothing should not be allowed out of the workplace     | P391 – Collect spillage  |
| P273 – Avoid release to the environment  | P403+P233 – Store in a well-ventilated place. Keep container tightly closed                                    |
| P280 – Wear protective gloves/protective clothing/eye protection/face protection | P405 – Store locked up   |
| P302+P352 – IF ON SKIN: Wash with plenty of soap and water                       | P501- Dispose of contents/container in accordance with local / regional / national / international regulations |

**2.3 Other hazards**

No additional information available

**2.4 Unknown acute toxicity (GHS-US)**

No data available

**Other hazards which do not result in GHS classification:**

Electrical shock can kill.  
 Arc rays can injure eyes and burn skin.  
 Welding arc and sparks can ignite combustibles and flammable materials.  
 Overexposure to welding fumes and gases can be hazardous.  
 Read and understand the manufacturer's instructions, Safety Data Sheets and the precautionary labels before using these alloys. Refer to Section 8.

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**Substance(s) formed under the conditions of use:**

The welding fumes produced from these welding alloys may contain the following constituent(s) and/or their complex metallic oxides as well as solid particles or other constituents from the consumables, base metal, or base metal coating not listed below:

Chemical Identity	CAS-No.	Chemical Identity	CAS-No.	Chemical Identity	CAS-No.
Carbon Dioxide	124-38-9	Ozone	10028-15-6	Manganese	7439-96-5
Carbon Monoxide	630-08-0	Nitrogen Dioxide	10102-44-0	Nickel	7440-02-0

**Section 3 – COMPOSITION / INFORMATION ON INGREDIENTS**

**3.1 Substances**

Not applicable

Full text of H-phrases: See section 16

**3.2 Mixture**

**Reportable Hazardous Ingredients**

Chemical Identity	CAS-No.	Weight Percent (%)	GHS-US Classification
Aluminum and/or aluminum alloys (as Al)	7429-90-5	11.0 max.	Comb. Dust
Copper (Cu)	7440-50-8	64.0 – 99.0	Comb. Dust Aquatic Acute 1, H400 Aquatic Chronic 3, H412
Iron (Fe)	7439-89-6	1.50 max.	Acute Tox. 4 (Oral), H302
Lead (Pb)	7439-92-1	0.02 max.	Carc. 1B, H350
Manganese (Mn)	7439-96-5	1.50 max.	Comb. Dust
Nickel (Ni)	7440-02-0	32.0 max.	Skin Sens. 1, H317 Carc. 1B, H350 STOT RE 1, H372
Phosphorus (P)	7723-14-0	0.15 max.	Not classified
Silicon (Si)	7440-21-3	4.00 max.	Not classified
Tin (Sn)	7440-31-5	1.00 max.	Not classified
Titanium (Ti)	7440-32-6	0.50 max.	Not classified
Zinc (Zn)	7440-66-6	1.00 max.	Not classified

**Composition Comments:** The term "Hazardous Ingredients" should be interpreted as a term defined in Hazard Communication standards and does not necessarily imply the existence of a welding hazard. These alloys may contain additional non-hazardous ingredients or may form additional compounds under the condition of use. Refer to Sections 2 & 8 for more information.

**Section 4 – FIRST AID MEASURES**

**4.1 Description of first aid measures**

**Ingestion:** Unlikely due to the form of the product. Avoid hand, clothing, food, and drink contact with metal fume or powder which can cause ingestion of particulate during hand to mouth activities such as drinking, eating, smoking, etc. If ingested, do not induce vomiting. Contact a poison control center. Unless the poison control center advises otherwise, wash out mouth thoroughly with water. If symptoms develop, seek medical attention at once.

**Inhalation:** Move to fresh air if breathing is difficult. If not breathing, perform artificial respiration. Seek medical assistance immediately.

**Skin Contact:** Flush with soap and water for at least 15 minutes. For reddened or blistered skin, or thermal burns, obtain medical assistance.

**Eye Contact:** Dust or fume from these alloys should be flushed from the eyes with clean, tepid water until transported to a medical facility. Do not rub eyes or keep eyes tightly closed. Obtain immediate medical assistance. Arc rays can injure eyes. If exposed, move victim to a dark room, remove contact lenses and cover eyes with a padded dressing and rest. Obtain medical assistance if symptoms persist.

**4.2 Most important symptoms/effects, acute and delayed**

**Symptoms/injuries after inhalation:** Short-term (acute) overexposure to the gases, fumes, and dusts may include irritation of the eyes, lungs, nose, and throat. Some toxic gases associated with welding may cause pulmonary edema, asphyxiation, and death. Acute overexposure may include signs and symptoms such as watery eyes, nose and throat irritation, headache, dizziness, difficulty in breathing, frequent coughing, or chest pain. The presence of nickel compounds in fume can cause metallic taste, nausea, tightness of chest, fever, and allergic reaction. Excessive inhalation or ingestion of manganese can produce manganese poisoning. Overexposure to manganese compounds may affect the central nervous system, symptoms of which are languor, sleepiness, muscular weakness, emotional disturbances, and spastic gait resembling Parkinsonism. These symptoms can become progressive and permanent if not treated. Excessive inhalation of fumes may cause "Metal Fume Fever" with Flu-like symptoms such as chills, fever, body aches, vomiting, sweating, etc.

**Symptoms/injuries after skin contact:** Dusts may cause irritation.

**Symptoms/injuries after eye contact:** Causes eye irritation. Arc rays and sparks can burn eyes.

**Symptoms/injuries after ingestion:** Not an anticipated route of exposure during normal product handling. May be harmful if ingested.

**4.3 Indication of immediate medical attention and special treatment needed**

No additional information available

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**Section 5 – FIRE-FIGHTING MEASURES**

**General Fire Hazards:** *As shipped*, this product is nonflammable. However, welding arc and sparks can ignite combustibles and flammable products. Read and understand American National Standard Z49.1, "Safety In Welding, Cutting and Allied Processes" and National Fire Protection Association NFPA 51B, "Standard for Fire Prevention During Welding, Cutting and Other Hot Work" before using this product.

**5.1 Extinguishing media**

**Suitable extinguishing media:** Use extinguishing media appropriate for surrounding fire.

**Unsuitable extinguishing media:** None known.

**5.2 Special hazards arising from the substance**

**Fire hazard:** Not flammable.

**Explosion hazard:** None known.

**5.3 Special protective equipment and precautions for firefighters**

**Special firefighting procedures:** Use standard firefighting procedures and consider the hazards of other involved materials.

**Special protective equipment for firefighters:** Firefighters should wear full protective gear.

**Section 6 – ACCIDENTAL RELEASE MEASURES**

**6.1 Personal precautions, protective equipment and emergency procedures**

If airborne dust and/or fume is present, use adequate engineering controls and, if needed, personal protection to prevent overexposure. Refer to recommendations in Section 8.

**6.2 Environmental precautions**

Avoid release to the environment

**6.3 Methods and material for containment and cleaning up**

Clean up spills immediately, observing precautions in the personal protective equipment in Section 8. Avoid generating dust. Prevent product from entering any drains, sewers or water sources. Refer to Section 13 for proper disposal. Attempt to reclaim the product if possible.

**Section 7 – HANDLING AND STORAGE**

**7.1 Precautions for safe handling**

Avoid inhaling welding fumes. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Read and understand the manufacturer's instruction and the precautionary label on the product. See American National Standard Z49.1, "Safety In Welding, Cutting and Allied Processes" published by the American Welding Society, <http://pubs.aws.org> and OSHA Publication 2206 (29CFR1910), U.S. Government Printing Office, [www.gpo.gov](http://www.gpo.gov).

**7.2 Conditions for safe storage, including any incompatibilities**

Store in closed original container in a dry place. Store away from incompatible materials. Store in accordance with local/regional/national regulations.

**7.3 Specific end use(s)**

For welding consumables and related products

**Section 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION**

**8.1 Control parameters**

Chemical Identity (CAS-No.)	ACGIH TLV (TWA)	OSHA PEL (TWA)	NIOSH REL	NIOSH STEL
<b>Aluminum</b> (7429-90-5)	1 mg/m <sup>3</sup> (respirable fraction)	5 mg/m <sup>3</sup> (respirable dust as Al) 15 mg/m <sup>3</sup> (total dust as Al)	5 mg/m <sup>3</sup> (respirable) 10 mg/m <sup>3</sup> (total)	N/A
<b>Copper</b> (7440-50-8)	0.2 mg/m <sup>3</sup> (fume, as Cu) 1.0 mg/m <sup>3</sup> (dust and mists, as Cu)	0.1 mg/m <sup>3</sup> (fume, as Cu) 1.0 mg/m <sup>3</sup> (dust and mist, as Cu)	1 mg/m <sup>3</sup>	N/A
<b>Iron</b> (7439-89-6)	5.0 mg/m <sup>3</sup> (as Fe <sub>2</sub> O <sub>3</sub> ) respirable fraction	10.0 mg/m <sup>3</sup> (fume, as Fe <sub>2</sub> O <sub>3</sub> )	N/A	N/A
<b>Lead</b> (7439-92-1)	0.05 mg/m <sup>3</sup>	50 µg/m <sup>3</sup>	N/A	N/A
<b>Manganese</b> (7439-96-5)	0.02 mg/m <sup>3</sup> (elemental and inorganic compounds, as Mn – respirable fraction) 0.1 mg/m <sup>3</sup> (elemental and inorganic compounds, as Mn – inhalable fraction)	5.0 mg/m <sup>3</sup> (fume, as Mn) Ceiling	1 mg/m <sup>3</sup>	3 mg/m <sup>3</sup>
<b>Nickel</b> (7440-02-0)	1.5 mg/m <sup>3</sup> as metal (inhalable fraction)	1.0 mg/m <sup>3</sup> (metal and insoluble compounds as Ni)	0.015 mg/m <sup>3</sup>	N/A
<b>Phosphorus</b> (7723-14-0)	0.1 mg/m <sup>3</sup>	0.1 mg/m <sup>3</sup>	N/A	N/A
<b>Silicon</b> (7440-21-3)	10.0 mg/m <sup>3</sup> (total dust)	15.0 mg/m <sup>3</sup> (total dust) 5.0 mg/m <sup>3</sup> (respirable fraction)	5.0 mg/m <sup>3</sup> (respirable) 10.0 mg/m <sup>3</sup> (total)	N/A

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Chemical Identity (CAS-No.)	ACGIH TLV (TWA)	OSHA PEL (TWA)	NIOSH REL	NIOSH STEL
<b>Tin</b> (7440-31-5)	2.0 mg/m <sup>3</sup>	2.0 mg/m <sup>3</sup>	N/A	N/A
<b>Titanium</b> (7440-32-6)	10 mg/m <sup>3</sup> (as oxide dust)	15 mg/m <sup>3</sup> as oxide dust (total particulate)	N/A	N/A
<b>Zinc</b> (as oxide limits) (7440-66-6)	2.0 mg/m <sup>3</sup> (fume)	15.0 mg/m <sup>3</sup> (total dust) 5.0 mg/m <sup>3</sup> (fume)	N/A	N/A

**8.2 Exposure controls**

**Appropriate Engineering Controls:**

Use enough ventilation, local exhaust at the arc, or both to keep the fumes and gases from the worker's breathing zone & the general area. Maintain exposures below acceptable exposure levels (see Section 8.1). Use industrial hygiene air monitoring to ensure that your use of these products does not create exposures that exceed the recommended exposure limits. Always use exhaust ventilation in user operations such as high temperature cutting, grinding, welding and brazing. Train the welder to keep his head out of the fume plume. Confined spaces require adequate ventilation and/or air supplied respirators. Read and understand the manufacturer's instructions and the precautionary label on the product. See American National Standard Z49.1, Safety in Welding, Cutting, and Allied Processes, published by the American Welding Society, 8669 Doral Blvd. Suite 130, Doral, FL 33166 and OSHA Publication 2206 (29CFR1910), US Government Printing Office, Washington, D.C. 20402 for more details on many of the following.

**General information:**

**Exposure Guidelines:** Threshold Limit Values (TLVs) and Biological Exposure Indices (BEIs) are values published by the American Conference of Government Industrial Hygienists (ACGIH). ACGIH Statement of Positions Regarding the TLVs® and BEIs® states that the TLV-TWA should be used as a guide in the control of health hazards and should not be used to indicate a fine line between safe and dangerous exposures. See Section 10 for information on potential fume constituents of health interest. Threshold Limit Values are figures published by the American Conference of Government Industrial Hygienists.

**Eye/face protection:**

Wear helmet or use face shield with filter lens shade number 12 or darker for open arc processes. No specific lens shade recommendation for submerged arc processes. Shield others by providing screens and flash goggles.

**Skin/Hand Protection:**

Wear protective gloves. Suitable gloves can be recommended by the glove supplier.

**Protective Clothing:**

Wear hand, head, and body protection which help to prevent injury from radiation, sparks and electrical shock. See Z49.1. At a minimum this includes welder's gloves and a protective face shield, and may include arm protectors, aprons, hats, shoulder protection, as well as dark substantial clothing. Wear dry gloves free of holes or split seams. Train the welder not to permit electrically live parts or electrodes to contact skin . . . or clothing or gloves if they are wet. Insulate yourself from the work piece and ground using dry plywood, rubber mats or other dry insulation.

**Respiratory Protection:**

Keep your head out of fumes. Use enough ventilation and local exhaust to keep fumes and gases from your breathing zone and the general area. An approved respirator should be used unless exposure assessments are below applicable exposure limits. Use respirable fume respirator or air supplied respirator when welding in confined space or where local exhaust or ventilation does not keep exposure below TLV's (see Section 8.1). Use only NIOSH approved respirators in accordance with 29 CFR 1910.134 – Respiratory Protection. Oxygen levels below 19.5% are considered IDLH by OSHA. In such atmospheres, use of a full-facepiece pressure/demand SCBA or a full facepiece, supplied air respirator with auxiliary self-contained air supply is required under OSHA's Respiratory Protection Standard (1910.134-1998).

**Hygiene measures:**

Do not eat, drink or smoke when using the product. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Cosmetics should not be applied in areas where exposures exist! Routinely wash work clothing and protective equipment to remove contaminants.

Determine the composition and quantity of fumes and gases to which workers are exposed by taking an air sample from inside the welder's helmet if worn or in the worker's breathing zone. Improve ventilation if exposures are not below limits. See ANSI/AWS F1.1, F1.2, F1.3 and F1.5, available from the American Welding Society, www.aws.org.

**Section 9 – PHYSICAL AND CHEMICAL PROPERTIES**

<b>Appearance</b>	Solid welding wire or rod
<b>Physical state</b>	Solid
<b>Form</b>	Solid
<b>Color</b>	Metallic yellow (brassy) to red (copper)
<b>Odor</b>	None
<b>Odor threshold</b>	No data available
<b>pH</b>	Not applicable
<b>Melting point/freezing point</b>	No data available
<b>Flammability (solid, gas)</b>	No data available
<b>Flash Point</b>	Not applicable
<b>Evaporation rate</b>	Not applicable
<b>Initial boiling point and boiling range</b>	No data available

<b>Flammability limit - upper (%)</b>	No data available
<b>Flammability limit - lower (%)</b>	No data available
<b>Explosive limit - upper (%)</b>	No data available
<b>Explosive limit - lower (%)</b>	No data available
<b>Vapor pressure</b>	Not applicable
<b>Vapor density</b>	Not applicable
<b>Relative density</b>	No data available
<b>Solubility in water</b>	None
<b>Solubility (other)</b>	No data available
<b>Partition coefficient (n-octanol/water)</b>	No data available
<b>Auto-ignition temperature</b>	No data available
<b>Decomposition temperature</b>	No data available
<b>Viscosity</b>	Not applicable

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**Section 10 – STABILITY AND REACTIVITY**

**10.1 Reactivity**

This product is non-reactive under normal conditions of use, storage and transport.

**10.2 Chemical stability**

This product is stable under normal conditions.

**10.3 Possibility of hazardous reactions**

Will not occur.

**10.4 Conditions to avoid**

Uncontrolled exposure to extreme temperatures and/or contamination.

**10.5 Incompatible materials**

Strong acids, strong oxidizers, mineral acids, some halogenated compounds, phosphorus and mercury.

**10.6 Hazardous decomposition products**

Welding/brazing fumes and gases can't be classified simply. The composition and quantity of both are dependent upon the metal being welded/brazed and the rods used. Coatings on the metal being welded/brazed (such as paint, plating, or galvanizing), the number of welders, the volume of the work area, the quality and the amount of ventilation, the position of the welder's head with respect to the gas plume, the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from cleaning and degreasing activities), the process and procedures, as well as the welding/brazing consumables.

When these copper and bronze alloy wires/rods are consumed, the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. Decomposition products of normal operation include those originating from the volatilization, reaction, or oxidation of the materials shown in Section 3, plus those from the base metal, coatings, etc., as noted above. Gaseous reaction products may include carbon monoxide and carbon dioxide. Ozone and nitrogen oxides may be formed by the radiation from an arc, in addition to the shielding gases like argon and helium, whenever they are employed. Reasonably expected fume constituents of these copper and bronze alloy wires/rods would include: Complex oxides of iron, aluminum, manganese, nickel, silicon, copper, titanium, zinc, tin, phosphorus, lead, carbon dioxide, carbon monoxide, ozone and nitrogen oxides. The fume limit for copper, nickel, lead, tin and/or manganese may be reached before the general welding fume limit of 5 mg/m<sup>3</sup> is reached. One recommended way to determine the composition and quantity of fumes and gases to which workers are exposed is to take an air sample inside the welder's helmet if worn or in the worker's breathing zone. See ANSI/AWS F1.1 "Method for Sampling Airborne Particles Generated by Welding and Allied Processes" and "Characterization of Arc Welding Fume" available from the American Welding Society, 8669 Doral Blvd. Suite 130, Doral, FL 33166.

**Section 11 – TOXICOLOGICAL INFORMATION**

**Information on likely routes of exposure**

- Ingestion:** Health injuries from ingestion are not known or expected under normal use.
- Inhalation:** Potential chronic health hazards related to the use of welding consumables are most applicable to the inhalation route of exposure. Refer to Inhalation statements in this section.
- Skin Contact:** Arc rays can burn skin. Skin cancer has been reported.
- Eye contact:** Arc rays can injure eyes.

**Symptoms related to the physical, chemical and toxicological characteristics**

- Inhalation:** Short-term (acute) overexposure to welding fumes may result in discomfort such as metal fume fever, dizziness, nausea, or dryness or irritation of nose, throat, or eyes. May aggravate pre-existing respiratory problems (e.g. asthma, emphysema). Long-term (chronic) overexposure to welding fumes can lead to siderosis (iron deposits in lung), central nervous system effects, bronchitis and other pulmonary effects.

**Information on toxicological effects**

**Acute toxicity** (list all possible routes of exposure): Harmful if swallowed

<b>Specified substance: COPPER and compounds (as Cu)</b> LD50 (oral, rat) = 481 mg/kg	<b>Specified substance: PHOSPHORUS (yellow)</b> LDLO (oral, woman) = 22 mg/kg; cardiovascular effects TDLO (oral, woman) = 11 mg/kg	<b>Specified substance: ALUMINUM and/or aluminum alloys (as Al)</b> LD50 (inhalation, rat, 1h) = 7.6 mg/l
<b>Specified substance: MANGANESE</b> LD50 (oral, rat) = 9000 mg/kg ATE (oral) = 9000000.0 mg/kg	<b>Specified substance: SILICON</b> ATE (oral) = 3160.0 mg/kg LD50 (oral, rat) = 3160 mg/kg	<b>Specified substance: NICKEL</b> LD50 (oral, rat) > 9000 mg/kg
<b>Specified substance: IRON</b> LD50 (oral, rat) = 98.6 g/kg ATE (oral) = 984.00 mg/kg TDLO (oral, child) = 77 mg/kg; brain, gastrointestinal tract, blood effects		<b>Specified substance: TIN</b> LD50 (oral, rat) = 700 mg/kg

- Repeated dose toxicity (product):** Not classified
- Skin corrosion/irritation (product):** Not classified
- Serious eye damage/irritation (product):** Not classified
- Respiratory or skin sensitization (product):** May cause an allergic skin reaction
- Germ cell mutagenicity (product):** These components are not reported to produce mutagenic effects in humans. Animal mutation data are available for nickel (which is a constituent of the Royal 55/45-10).



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**Carcinogenicity (product):** May cause cancer

<b>Lead (7439-92-1)</b>	
International Agency for Research on Cancer (IARC) Monographs	2A (Probably carcinogenic to humans)
National Toxicology Program (NTP) Status	3 (Reasonably anticipated to be a Human Carcinogen)
<b>Nickel (7440-02-0)</b>	
International Agency for Research on Cancer (IARC) Monographs	2B (Possibly carcinogenic to humans)
National Toxicology Program (NTP) Status	3 (Reasonably anticipated to be a Human Carcinogen)

**Reproductive toxicity (product):** These components are not reported to produce reproductive effects in humans. Clinical studies on test animals exposed to relatively high doses of the copper and phosphorus components of these products indicate adverse reproductive effects.

**Specific target organ toxicity - single exposure (product):** May cause drowsiness or dizziness. May cause respiratory irritation.

**Specific target organ toxicity - repeated exposure (product):** Causes damage to organs through prolonged or repeated exposure

**Aspiration hazard (product):** Not classified

**Other Effects:** Organic polymers may be used in the manufacture of various welding consumables. Overexposure to their decomposition byproducts may result in a condition known as polymer fume fever. Polymer fume fever usually occurs within 4 to 8 hours of exposure with the presentation of flu like symptoms, including mild pulmonary irritation with or without an increase in body temperature. Signs of exposure can include an increase in white blood cell count. Resolution of symptoms typically occurs quickly, usually not lasting longer than 48 hours.

**Symptoms related to the physical, chemical and toxicological characteristics under the condition of use:**

<p><b>Specified substance: MANGANESE</b> <b>Inhalation:</b> Overexposure to manganese fumes may affect the brain and central nervous system, resulting in poor coordination, difficulty speaking, and arm or leg tremors. This condition can be irreversible.</p>	<p><b>Specified substance: NICKEL</b> <b>Inhalation:</b> Nickel and its compounds are on the IARC and NTP lists as posing respiratory cancer risk, and are skin sensitizers with symptoms ranging from slight itch to severe dermatitis.</p>
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**Additional toxicological information under the conditions of use:**

**Acute toxicity**

<b>Specified substance: CARBON MONOXIDE</b> LC50 (inhalation, rat) = 1300 mg/l /4h	<b>Specified substance: CARBON DIOXIDE</b> LCLo (inhalation, human) = 90000 ppm/5 min.	<b>Specified substance: NITROGEN DIOXIDE</b> LC50 (inhalation, rat) = 88 ppm/4h
<b>Specified substance: OZONE</b> LCLo (inhalation, human) = 50 ppm/30 min.		

**Carcinogenicity:**

<b>Lead (7439-92-1)</b>	
International Agency for Research on Cancer (IARC) Monographs	2A (Probably carcinogenic to humans)
National Toxicology Program (NTP) Status	3 (Reasonably anticipated to be a Human Carcinogen)
<b>Specified substance: Nickel</b>	
International Agency for Research on Cancer (IARC) Monographs	2B (Possibly carcinogenic to humans)
National Toxicology Program (NTP) Status	Reasonably anticipated to be a Human Carcinogen

**Section 12 – ECOLOGICAL INFORMATION**

**Ecotoxicity**

**Acute hazards to the aquatic environment:**

**Fish**

<b>Specified substance: ALUMINUM and/or aluminum alloys (as Al)</b> LC50 (Grass carp, white amur (Ctenopharyngodon idella), 96 h): 0.21 – 0.31 mg/l	<b>Specified substance: COPPER and/or copper alloys &amp; compounds (as Cu)</b> LC50 (Fathead minnow (Pimephales promelas), 96 h): 0.0068 – 0.0156 mg/l LC50 (Fathead minnow (Pimephales promelas) [static], 96 h): <0.3 mg/l
<b>Specified substance: IRON and/or iron alloys (as Fe)</b> LC50 (Cyprinus carpio) [semi-static], 96 h): 0.56 mg/l	<b>Specified substance: NICKEL</b> LC50 (Fathead minnow (Pimephales promelas), 96 h): 2.916 mg/l LC50 (Brachydanio rerio), 96 h): >100 mg/l EC50 (Daphnia magna), 48 h): >100 mg/l LC50 (Cyprinus carpio) [semi-static], 96 h): 1.3 mg/l EC50 (Daphnia magna) [static], 48 h): 1 mg/l
<b>Specified substance: LEAD</b> LC50 (Cyprinus carpio) [semi-static], 96 h): 0.44 mg/l LC50 (Oncorhynchus mykiss) [flow-through], 96 h): 1.17 mg/l	

**Aquatic Invertebrates**

<b>Specified substance: NICKEL</b> EC50 (Water flea (Daphnia magna) [static], 48 h): 1 mg/l EC50 (Water flea (Daphnia magna), 48 h): >100 mg/l EC50 (Pseudokirchneriella subcapitata), 72 h): 0.18 mg/l EC50 (Pseudokirchneriella subcapitata) [static], 96 h): 0.174 – 0.311 mg/l	<b>Specified substance: COPPER and/or copper alloys &amp; compounds (as Cu)</b> EC50 (Water flea (Daphnia magna), 48 h): 0.102 mg/l EC50 (Pseudokirchneriella subcapitata) [static], 72 h): 0.0426 – 0.0535 mg/l EC50 (Pseudokirchneriella subcapitata) [static], 96 h): 0.031 – 0.054 mg/l EC50 (Daphnia Magna) [Static], 48 h): 0.03 mg/l
<b>Specified substance: LEAD</b> EC50 (Water flea (Daphnia magna), 48 h): 600 µg/l	<b>Specified substance: MANGANESE</b> EC50 (Water flea (Daphnia magna), 48 h): 40 mg/l

**SAFETY DATA SHEET**



**CROWN ALLOYS COMPANY**

**Chronic hazards to the aquatic environment:**

**Fish (product):** Not classified  
**Aquatic Invertebrates (product):** Not classified  
**Toxicity to Aquatic Plants**

**Specified substance: COPPER and/or copper alloys and compounds (as Cu) - LC50 (Green algae (Scenedesmus dimorphus), 3 d): 0.0623 mg/l**

**Persistence and Degradability**

**Biodegradation (product):** No data available

**Bioaccumulative Potential**

**Bioconcentration Factor (BCF) (product):** No data available

**Specified substance: COPPER and/or copper alloys and compounds (as Cu)**  
 Blue-green algae (Anacystis nidulans), Bioconcentration Factor (BCF): 36.01 (Static)

**Specified substance: NICKEL**  
 Zebra mussel (Dreissena polymorpha), Bioconcentration Factor (BCF): 5,000 – 10,000 (Lotic) Bioconcentration factor calculated using dry weight tissue conc.

**Mobility in Soil:** No data available

**Section 13 – DISPOSAL CONSIDERATIONS**

**Waste disposal recommendations:** Prevent waste from contaminating surrounding environment. Discard any product, residue, disposable container or liner in an environmentally acceptable manner, in full compliance with international/federal/state/local regulations. However, alloy wastes are normally collected to recover metal values.

**Section 14 – TRANSPORT INFORMATION**

In accordance with DOT / ADR / RID / ADNR / IMDG / ICAO / IATA

**14.1 UN number**

Not a dangerous good in sense of transport regulations

**14.2 UN proper shipping name**

Not applicable

**14.3 Additional information**

**Other information:** No supplementary information available

**Overland transport:**

No additional information available

**Transport by sea:**

No additional information available

**Air transport:**

No additional information available

**Section 15 – REGULATORY INFORMATION**

**15.1 US Federal regulations**

<b>Lead (7439-92-1)</b> Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on SARA Section 313 (Specific toxic chemical listings) SARA Section 313 - Emission Reporting: <b>0.1 %</b>	<b>Aluminum (7429-90-5)</b> Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on SARA Section 313 (Specific toxic chemical listings) SARA Section 313 - Emission Reporting: <b>1.0 % (dust or fume only)</b>
<b>Copper (7440-50-8)</b> Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on SARA Section 313 (Specific toxic chemical listings) SARA Section 313 - Emission Reporting: <b>1.0 %</b>	<b>Manganese (7439-96-5)</b> Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on SARA Section 313 (Specific toxic chemical listings) SARA Section 313 - Emission Reporting: <b>1.0 %</b>
<b>Iron (7439-89-6)</b> Listed on the United States TSCA (Toxic Substances Control Act) inventory	<b>Tin (7440-31-5)</b> Listed on the United States TSCA (Toxic Substances Control Act) inventory
<b>Titanium (7440-32-6)</b> Listed on the United States TSCA (Toxic Substances Control Act) inventory	<b>Silicon (7440-21-3)</b> Listed on the United States TSCA (Toxic Substances Control Act) inventory

**SAFETY DATA SHEET**



**CROWN ALLOYS COMPANY**

**15.1 US Federal regulations (continued)**

<b>Nickel (7440-02-0)</b>		<b>Phosphorus (7723-14-0)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory		Listed on SARA Section 302 (Extremely hazardous substances)	
Listed on SARA Section 313 (Specific toxic chemical listings)		Listed on SARA Section 304 (Emergency release notification)	
SARA Section 313 - Emission Reporting: <b>0.1%</b>		Listed on SARA Section 355 (Extremely hazardous substances)	
<b>Zinc (7440-66-6)</b>			
Listed on the United States TSCA (Toxic Substances Control Act) inventory			
Listed on SARA Section 313 (Specific toxic chemical listings)			

**15.2 US State regulations**

<b>Nickel (7440-02-0)</b>				
U.S. - California - Proposition 65 - Carcinogens List	<b>YES</b>	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male
U.S. - Massachusetts - Right To Know List		U.S. - New Jersey - Right to Know Hazardous Substance List		
U.S. - Minnesota - Hazardous Substance List		U.S. - Pennsylvania - RTK (Right to Know) List		
<b>Lead (7439-92-1)</b>				
U.S. - California - Proposition 65 - Carcinogens List	<b>YES</b>	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male
U.S. - Massachusetts - Right To Know List		U.S. - New Jersey - Right to Know Hazardous Substance List		
U.S. - Minnesota - Hazardous Substance List		U.S. - Pennsylvania - RTK (Right to Know) List		
<b>Tin (7440-31-5)</b>		<b>Manganese (7439-96-5)</b>		
U.S. - Massachusetts - Right To Know List		U.S. - Massachusetts - Right To Know List		
U.S. - Minnesota - Hazardous Substance List		U.S. - Minnesota - Hazardous Substance List		
U.S. - New Jersey - Right to Know Hazardous Substance List		U.S. - New Jersey - Right to Know Hazardous Substance List		
U.S. - Pennsylvania - RTK (Right to Know) List		U.S. - Pennsylvania - RTK (Right to Know) List		
<b>Copper (7440-50-8)</b>		<b>Aluminum (7429-90-5)</b>		
U.S. - Massachusetts - Right To Know List		U.S. - Massachusetts - Right To Know List		
U.S. - Minnesota - Hazardous Substance List		U.S. - Minnesota - Hazardous Substance List		
U.S. - New Jersey - Right to Know Hazardous Substance List		U.S. - New Jersey - Right to Know Hazardous Substance List		
U.S. - Pennsylvania - RTK (Right to Know) List		U.S. - Pennsylvania - RTK (Right to Know) List		
<b>Silicon (7440-21-3)</b>		<b>Titanium (7440-32-6)</b>		
U.S. - Massachusetts - Right To Know List		U.S. - New Jersey - Right to Know Hazardous Substance List		
U.S. - Minnesota - Hazardous Substance List				
U.S. - New Jersey - Right to Know Hazardous Substance List				
U.S. - Pennsylvania - RTK (Right to Know) List				
<b>Phosphorus (7723-14-0)</b>		<b>Zinc (7440-66-6)</b>		
U.S. - Massachusetts - Right To Know List		U.S. - Massachusetts - Right To Know List		
U.S. - Minnesota - Hazardous Substance List		U.S. - New Jersey - Right to Know Hazardous Substance List		
U.S. - New Jersey - Right to Know Hazardous Substance List		U.S. - Pennsylvania - RTK (Right to Know) List		
U.S. - Pennsylvania - RTK (Right to Know) List				

**Section 16 – OTHER INFORMATION**

**SUPERSEDES LAST REVISION:** 11/05/2015 (SDS)

<b>HMIS RATING (Hazardous Materials Information System)</b>			
<b>Health (blue) - 2</b>	<b>Flammability (red) - 0</b>	<b>Reactivity (yellow) - 0</b>	<b>Protective Equipment - X</b> (See Sections 4, 8 & 10)

**Health Hazard:** 0 (minimal acute or chronic exposure hazard); 1 (slight acute or chronic exposure hazard); 2 (moderate acute or significant chronic exposure hazard); 3 (severe acute exposure hazard; one time overexposure can result in permanent injury and may be fatal); 4 (extreme acute exposure hazard; onetime overexposure can be fatal).

**Flammability Hazard:** 0 (minimal hazard); 1 (materials that require substantial pre-heating before burning); 2 (combustible liquid or solids; liquids with a flash point of 38-93°C [100-200°F]); 3 (Class IB and IC flammable liquids with flash points below 38°C [100°F]); 4 (Class IA flammable liquids with flash points below 23°C [73°F] and boiling points below 38°C [100°F]).

**Reactivity Hazard:** 0 (normally stable); 1 (material that can become unstable at elevated temperatures or which can react slightly with water); 2 (materials that are unstable but do not detonate or which can react violently with water); 3 (materials that can detonate when initiated or which can react explosively with water); 4 (materials that can detonate at normal temperatures or pressures).

**Caution:** HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDS's under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used only in conjunction with a fully implemented HMIS® program by workers who have received appropriate HMIS® training. HMIS® is a registered trade and service mark of the NPCA.





**Section 16 – OTHER INFORMATION (continued)**

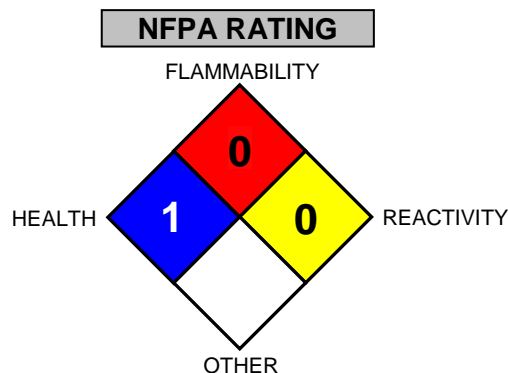
**NATIONAL FIRE PROTECTION ASSOCIATION:**

**Health Hazard:** **0** (material that on exposure under fire conditions would offer no hazard beyond that of ordinary combustible materials);

**1** (materials that on exposure under fire conditions could cause irritation or minor residual injury); **2** (materials that on intense or continued exposure under fire conditions could cause temporary incapacitation or possible residual injury); **3** (materials that can on short exposure cause serious temporary or residual injury); **4** (materials that under very short exposure causes death or major residual injury).

**Flammability Hazard:** Refer to definitions for "HMIS RATING (Hazardous Materials Information System)"

**Reactivity Hazard:** Refer to definitions for "HMIS RATING (Hazardous Materials Information System)"



**DEFINITIONS OF TERMS**

**ACGIH** - American Conference of Governmental Industrial Hygienists

**CAS No.** - Chemical Abstracts Service Number

**EPA** - Environmental Protection Agency

**GHS** - Globally Harmonized System

**IARC** - International Agency for Research on Cancer

**LC50** - Lethal Concentration (50 percent kill)

**LCLo** - Lowest published lethal concentration

**LD50** - Lethal dose (50 percent kill)

**LDLo** - Lowest published lethal dose

**NIOSH** - National Institute of Occupational Safety and Health

**NTP** - National Toxicology Program

**OSHA** - U.S. Occupational Safety and Health Administration

**PEL** - Permissible Exposure Limit

**SARA** - Superfund Amendments and Reauthorization Act

**STEL** - Short Term Exposure Limit

**TCLo** - the lowest concentration to cause a symptom

**TDLo** - the lowest dose to cause a symptom

**TLV** - Threshold Limit Value

**TSCA** - Toxic Substances Control Act

**TWA** - Time Weighted Average

**Full text of H-phrases (from Section 2)**

<b>Acute Tox. 4 (Oral)</b>	Acute toxicity (oral), Category 4
<b>Aquatic Acute 1</b>	Hazardous to the aquatic environment — Acute Hazard, Category 1
<b>Aquatic Chronic 1</b>	Hazardous to the aquatic environment — Chronic Hazard, Category 1
<b>Aquatic Chronic 2</b>	Hazardous to the aquatic environment — Chronic Hazard, Category 2
<b>Carc. 1B</b>	Carcinogenicity, Category 1B
<b>Skin Sens. 1</b>	Sensitisation — Skin, category 1
<b>STOT RE 1</b>	Specific target organ toxicity — Repeated exposure, Category 1
<b>H302</b>	Harmful if swallowed
<b>H317</b>	May cause an allergic skin reaction
<b>H335</b>	May cause respiratory irritation
<b>H336</b>	May cause drowsiness or dizziness
<b>H350</b>	May cause cancer
<b>H372</b>	Causes damage to organs through prolonged or repeated exposure
<b>H400</b>	Very toxic to aquatic life
<b>H410</b>	Very toxic to aquatic life with long lasting effects
<b>H411</b>	Toxic to aquatic life with long lasting effects
<b>H412</b>	Harmful to aquatic life with long lasting effects

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