

Crown 69-W

Water Based Anti-Spatter & Nozzle Shield

Aerosol and Liquid



"The Royal Line"

CROWN ALLOYS COMPANY

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Water Based Anti-Spatter & Nozzle Shield

Typical Applications

Crown 69-W Anti-Spatter can be used on MIG nozzles, cups, contact tips, jigs and fixtures, or on parts to be welded where spatter is objectionable. It is designed to weld through while wet.

Crown 69-W Anti-Spatter is a **biodegradable, non-toxic, non-flammable and water-based** anti-spatter. The 16oz aerosol can is inert gas propelled.

Procedure

Aerosol Application

Shake before using. Point arrow on nozzle toward object to be protected. Spray area with uniform coverage. On flat surfaces, spray with sweeping motion about 8 to 10 inches from surface. As with all anti-spatters, excessive amount may cause porosity. For nozzles and tips, use rotating motion being sure to cover inside and outside of entire tip. Excessive gas (propellant) loss may occur when the can is used (turned) below the horizontal position.

Bulk Liquid Application

Bulk material may be painted on, used as a dip, or used in hand sprayers. After welding wipe off spatter and excess of **Crown 69-W** with a cloth.

Precautions

If the **Crown 69-W** is not wiped off after welding, it could cause rusting on carbon steels.

Crown 69-W is paint compatible and any residual spatter may be brushed or wiped away before painting.

As in all water-based products, **do not use below freezing**. If **Crown 69-W** freezes, allow to thaw before using.

Packaging and Part Numbers

Packaging	Part Numbers
16 oz. aerosol can	XW69/C
1 gallon can	XW69/1



!!!! WARNING !!!!



WELDING FUMES AND GASES CAN BE DANGEROUS TO YOUR HEALTH.

BEFORE USING THIS PRODUCT THE WELDER (END-USER) MUST READ AND UNDERSTAND THE COMPLETE PRODUCT WARNING LABEL AND THE NEW 16 SECTION SAFETY DATA SHEET (SDS).

THE SAFETY DATA SHEET (SDS) WHICH OUTLINES THE POTENTIAL HEALTH HAZARDS AND SAFETY INFORMATION RELATED TO THIS PRODUCT CAN BE DOWNLOADED FROM THE SDS PORTION OF THIS WEBSITE. IT IS ALSO AVAILABLE FROM YOUR EMPLOYER AND WELDING SUPPLY DISTRIBUTOR.

DO NOT PROCEED WITH USE OF THIS PRODUCT UNTIL YOU READ AND UNDERSTAND THE SAFETY DATA SHEET (SDS) AND PRODUCT WARNING STATEMENT.

BE SURE TO CONSULT THE LATEST VERSION OF THE SDS.

SEE THE PRODUCT WARNING LABEL AND SDS FOR COMPLETE WARNING INFORMATION.

