

SAFETY DATA SHEET



CROWN ALLOYS COMPANY

Section 1 – PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Titanium Bare Wire

PRODUCT IDENTIFICATION: ROYAL ER Ti-1 | ROYAL ER Ti-2
ER Ti-1 | ER Ti-2

SPECIFICATION: AWS A5.16

RECOMMENDED USE: GTAW (Gas Tungsten Arc Welding)

SUPPLIER: Crown Alloys Company
30105 Stephenson Hwy.
Madison Heights, MI. 48071

TELEPHONE NUMBER: (248) 588-3790

EMERGENCY NUMBER: Call CHEMTREC Day or Night 1-800-424-9300 / +1 703-527-3887

WEBSITE: www.crownalloys.com

Section 2 – HAZARDS IDENTIFICATION

2.1 Classification of the mixture

This product is placed on the market in solid form

2.1.1 Classification in accordance with GHS-US

STOT SE 3	H336	Acute Tox. 4 (Oral)	H302
STOT SE 3	H335	Skin Sens. 1	H317

2.2 Label elements

GHS-US labelling

Hazard Pictograms (GHS-US):



GHS07



GHS08

Signal word (GHS-US):

Danger

Hazard statements (GHS-US):

H335 – May cause respiratory irritation
H336 – May cause drowsiness or dizziness

H302 – Harmful if swallowed
H317 – May cause an allergic skin reaction

Precautionary statements (GHS-US):

P201 – Obtain special instructions before use
P202 – Do not handle until all safety precautions have been read and understood
P261 – Avoid breathing dust/fume/gas/mist/vapors/spray
P264 – Wash thoroughly after handling
P270 – Do not eat, drink or smoke when using this product
P280 – Wear protective gloves/protective clothing/eye protection/face protection
P271 – Use only outdoors or in a well-ventilated area

P304+P340 – IF INHALED: Remove person to fresh air and keep comfortable for breathing
P312 – Call a POISON CENTER or physician if you feel unwell

P314 – Get medical advice and attention if you feel unwell
P403+P233 – Store in a well-ventilated place. Keep container tightly closed
P405 – Store locked up
P501 – Dispose of contents/container in accordance with local / regional / national / international regulations

2.3 Other hazards

No additional information available

2.4 Unknown acute toxicity (GHS-US)

No data available

Other hazards which do not result in GHS classification:

Electrical shock can kill.
Arc rays can injure eyes and burn skin.
Welding arc and sparks can ignite combustibles and flammable materials.
Overexposure to welding fumes and gases can be hazardous.
Read and understand the manufacturer's instructions, Safety Data Sheets and the precautionary labels before using these alloys. Refer to Section 8.

Substance(s) formed under the conditions of use:

The welding fumes produced from these welding alloys may contain the following constituent(s) and/or their complex metallic oxides as well as solid particles or other constituents from the consumables, base metal, or base metal coating not listed below:

Chemical Identity	CAS-No.	Chemical Identity	CAS-No.	Chemical Identity	CAS-No.
Carbon Dioxide	124-38-9	Ozone	10028-15-6	Nitrogen Dioxide	10102-44-0
Carbon Monoxide	630-08-0				

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Section 3 – COMPOSITION / INFORMATION ON INGREDIENTS

3.1 Substances

Not applicable

Full text of H-phrases: See section 16

3.2 Mixture

Reportable Hazardous Ingredients

Chemical Identity	CAS-No.	Weight Percent (%)	GHS-US Classification
Carbon	7440-44-0	0.03 max.	Not classified
Iron (Fe)	7439-89-6	0.12 max.	Acute Tox. 4 (Oral), H302
Titanium (Ti)	7440-32-6	99.70 min.	Not classified

Composition Comments: The term “Hazardous Ingredients” should be interpreted as a term defined in Hazard Communication standards and does not necessarily imply the existence of a welding hazard. These alloys may contain additional non-hazardous ingredients or may form additional compounds under the condition of use. Refer to Sections 2 & 8 for more information.

Section 4 – FIRST AID MEASURES

4.1 Description of first aid measures

Ingestion: Unlikely due to the form of the product. Avoid hand, clothing, food, and drink contact with metal fume or powder which can cause ingestion of particulate during hand to mouth activities such as drinking, eating, smoking, etc. If ingested, do not induce vomiting. Contact a poison control center. Unless the poison control center advises otherwise, wash out mouth thoroughly with water. If symptoms develop, seek medical attention at once.

Inhalation: Move to fresh air if breathing is difficult. If not breathing, perform artificial respiration. If breathing is difficult, give oxygen. Seek medical assistance immediately.

Skin Contact: Flush with soap and water for at least 15 minutes. For reddened or blistered skin, or thermal burns, obtain medical assistance.

Eye Contact: Dust or fume from these alloys should be flushed from the eyes with clean, tepid water until transported to a medical facility. Do not rub eyes or keep eyes tightly closed. Obtain immediate medical assistance. Arc rays can injure eyes. If exposed, move victim to a dark room, remove contact lenses and cover eyes with a padded dressing and rest. Obtain medical assistance if symptoms persist.

4.2 Most important symptoms/effects, acute and delayed

Symptoms/injuries after inhalation: Short-term (acute) overexposure to the gases, fumes, and dusts may include irritation of the eyes, lungs, nose, and throat. Some toxic gases associated with welding may cause pulmonary edema, asphyxiation, and death. Acute overexposure may include signs and symptoms such as watery eyes, nose and throat irritation, headache, dizziness, difficulty in breathing, frequent coughing, or chest pain. These symptoms can become progressive and permanent if not treated. Excessive inhalation of fumes may cause “Metal Fume Fever” with Flu-like symptoms such as chills, fever, body aches, vomiting, sweating, etc.

Symptoms/injuries after skin contact: Dusts may cause irritation.

Symptoms/injuries after eye contact: Causes eye irritation.

Symptoms/injuries after ingestion: Not an anticipated route of exposure during normal product handling. May be harmful if ingested.

4.3 Indication of immediate medical attention and special treatment needed

No additional information available

Section 5 – FIRE-FIGHTING MEASURES

General Fire Hazards: As shipped, this product is nonflammable. However, welding arc and sparks can ignite combustibles and flammable products. Read and understand American National Standard Z49.1, “Safety In Welding, Cutting and Allied Processes” and National Fire Protection Association NFPA 51B, “Standard for Fire Prevention During Welding, Cutting and Other Hot Work” before using this product.

5.1 Extinguishing media

Suitable extinguishing media: Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media: Do not spray water on burning fines, chips or powder as a violent explosion may result. The hazard increases with finer titanium particles. Carbon dioxide is not effective in extinguishing burning titanium alloys.

5.2 Special hazards arising from the substance

Fire hazard: May be a potential hazard under the following conditions:

- The Royal ER Ti-1 and Royal ER Ti-2 in their solid form will not ignite. However, high surface material such as 5 micron powder may auto-ignite at room temperature. A dust cloud can ignite at 330°C to 590°C (NFPA 481, Appendix A). Machining of titanium alloys may result in fine turnings, chips or dust. Keep these chips, turnings and/or dust away from any source of ignition.

Explosion hazard: None known.

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5.3 Special protective equipment and precautions for firefighters

Special firefighting procedures: Use standard firefighting procedures and consider the hazards of other involved materials.
Special protective equipment for firefighters: Firefighters should wear full protective gear.

Section 6 – ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

If airborne dust and/or fume is present, use adequate engineering controls and, if needed, personal protection to prevent overexposure. Refer to recommendations in Section 8.

6.2 Environmental precautions

Avoid release to the environment

6.3 Methods and material for containment and cleaning up

Clean up spills immediately, observing precautions in the personal protective equipment in Section 8. Avoid generating dust. Prevent product from entering any drains, sewers or water sources. Refer to Section 13 for proper disposal. Attempt to reclaim the product if possible.

Section 7 – HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid inhaling welding fumes. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Read and understand the manufacturer's instruction and the precautionary label on the product. See American National Standard Z49.1, "Safety In Welding, Cutting and Allied Processes" published by the American Welding Society, <http://pubs.aws.org> and OSHA Publication 2206 (29CFR1910), U.S. Government Printing Office, www.gpo.gov.

7.2 Conditions for safe storage, including any incompatibilities

Store in closed original container in a dry place. Store away from incompatible materials. Store in accordance with local/regional/national regulations.

7.3 Specific end use(s)

For welding consumables and related products

Section 8 – EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Chemical Identity (CAS-No.)	ACGIH TLV (TWA)	OSHA PEL (TWA)	NIOSH REL	NIOSH STEL
Iron (7439-89-6)	5.0 mg/m ³ (as Fe ₂ O ₃) respirable fraction	10.0 mg/m ³ (fume, as Fe ₂ O ₃)	N/A	N/A
Titanium (7440-32-6)	10 mg/m ³ as oxide dust	15 mg/m ³ as oxide dust (total particulate)	N/A	N/A

8.2 Exposure controls

Appropriate Engineering Controls:

Use enough ventilation, local exhaust at the arc, or both to keep the fumes and gases from the worker's breathing zone & the general area. Maintain exposures below acceptable exposure levels (see Section 8.1). Use industrial hygiene air monitoring to ensure that your use of these products does not create exposures that exceed the recommended exposure limits. Always use exhaust ventilation in user operations such as high temperature cutting, grinding, welding and brazing. Train the welder to keep his head out of the fume plume. Confined spaces require adequate ventilation and/or air supplied respirators. Read and understand the manufacturer's instructions and the precautionary label on the product. See American National Standard Z49.1, Safety in Welding, Cutting, and Allied Processes, published by the American Welding Society, 8669 Doral Blvd. Suite 130, Doral, FL 33166 and OSHA Publication 2206 (29CFR1910), US Government Printing Office, Washington, D.C. 20402 for more details on many of the following.

General information:

Exposure Guidelines: Threshold Limit Values (TLVs) and Biological Exposure Indices (BEIs) are values published by the American Conference of Government Industrial Hygienists (ACGIH). ACGIH Statement of Positions Regarding the TLVs® and BEIs® states that the TLV-TWA should be used as a guide in the control of health hazards and should not be used to indicate a fine line between safe and dangerous exposures. See Section 10 for information on potential fume constituents of health interest. Threshold Limit Values are figures published by the American Conference of Government Industrial Hygienists.

Eye/face protection:

Wear helmet or use face shield with filter lens shade number 12 or darker for open arc processes. No specific lens shade recommendation for submerged arc processes. Shield others by providing screens and flash goggles.

Skin/Hand Protection:

Wear protective gloves. Suitable gloves can be recommended by the glove supplier.

Protective Clothing:

Wear hand, head, and body protection which help to prevent injury from radiation, sparks and electrical shock. See Z49.1. At a minimum this includes welder's gloves and a protective face shield, and may include arm protectors, aprons, hats, shoulder protection, as well as dark substantial clothing. Wear dry gloves free of holes or split seams. Train the welder not to permit electrically live parts or electrodes to contact skin . . . or clothing or gloves if they are wet. Insulate yourself from the work piece and ground using dry plywood, rubber mats or other dry insulation.

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Respiratory Protection: Keep your head out of fumes. Use enough ventilation and local exhaust to keep fumes and gases from your breathing zone and the general area. An approved respirator should be used unless exposure assessments are below applicable exposure limits. Use respirable fume respirator or air supplied respirator when welding in confined space or where local exhaust or ventilation does not keep exposure below TLV's (see Section 8.1). Use only NIOSH approved respirators in accordance with 29 CFR 1910.134 – Respiratory Protection. Oxygen levels below 19.5% are considered IDLH by OSHA. In such atmospheres, use of a full-facepiece pressure/demand SCBA or a full facepiece, supplied air respirator with auxiliary self-contained air supply is required under OSHA's Respiratory Protection Standard (1910.134-1998).

Hygiene measures: Do not eat, drink or smoke when using the product. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Cosmetics should not be applied in areas where exposures exist! Routinely wash work clothing and protective equipment to remove contaminants.

Determine the composition and quantity of fumes and gases to which workers are exposed by taking an air sample from inside the welder's helmet if worn or in the worker's breathing zone. Improve ventilation if exposures are not below limits. See ANSI/AWS F1.1, F1.2, F1.3 and F1.5, available from the American Welding Society, www.aws.org.

Section 9 – PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Solid welding wire or rod
Physical state	Solid
Form	Solid
Color	Metallic
Odor	None
Odor threshold	No data available
pH	Not applicable
Melting point/freezing point	No data available
Flammability (solid, gas)	No data available
Flash Point	Not applicable
Evaporation rate	Not applicable
Initial boiling point and boiling range	No data available

Flammability limit - upper (%)	No data available
Flammability limit - lower (%)	No data available
Explosive limit - upper (%)	No data available
Explosive limit - lower (%)	No data available
Vapor pressure	Not applicable
Vapor density	Not applicable
Relative density	No data available
Solubility in water	None
Solubility (other)	No data available
Partition coefficient (n-octanol/water)	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	Not applicable

Section 10 – STABILITY AND REACTIVITY

10.1 Reactivity

This product is non-reactive under normal conditions of use, storage and transport.

10.2 Chemical stability

This product is stable under normal conditions.

10.3 Possibility of hazardous reactions

Will not occur.

10.4 Conditions to avoid

Uncontrolled exposure to extreme temperatures and/or contamination. Also, it is important to prevent the body's natural oils from contaminating the filler rod or the base titanium. Be sure to wear nitrile or clean white cotton gloves when handling titanium.

10.5 Incompatible materials

Strong acids, strong oxidizers, mineral acids, some halogenated compounds, phosphorus and mercury. Titanium based alloys are rapidly dissolved by hydrofluoric acid or hydrofluoric-nitric acid mixtures. Titanium alloys will ignite in cold fluorine, and above 200°C titanium alloys will react exothermically with chlorine, bromine, and halocarbons such as carbon tetrachloride, carbon tetrafluoride and freons.

10.6 Hazardous decomposition products

Welding/brazing fumes and gases can't be classified simply. The composition and quantity of both are dependent upon the metal being welded/brazed and the rods used. Coatings on the metal being welded/brazed (such as paint, plating, or galvanizing), the number of welders, the volume of the work area, the quality and the amount of ventilation, the position of the welder's head with respect to the gas plume, the presence of contaminants in the atmosphere (such as chlorinated hydrocarbon vapors from cleaning and degreasing activities), the process and procedures, as well as the welding/brazing consumables.

When these titanium rods are consumed, the fume and gas decomposition products generated are different in percent and form from the ingredients listed in Section 3. Decomposition products of normal operation include those originating from the volatilization, reaction, or oxidation of the materials shown in Section 3, plus those from the base metal, coatings, etc., as noted above. Gaseous reaction products may include carbon monoxide and carbon dioxide. Ozone and nitrogen oxides may be formed by the radiation from an arc, in addition to the shielding gases like argon and helium, whenever they are employed. Reasonably expected fume constituents of these titanium rods would include: Complex oxides of iron, titanium, carbon dioxide, carbon monoxide, ozone and nitrogen oxides. One recommended way to determine the composition and quantity of fumes and gases to which workers are exposed is to take an air sample inside the welder's helmet if worn or in the worker's breathing zone. See ANSI/AWS F1.1 "Method for Sampling Airborne Particles Generated by Welding and Allied Processes" and "Characterization of Arc Welding Fume" available from the American Welding Society, 8669 Doral Blvd. Suite 130, Doral, FL 33166.

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Section 11 – TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

- Ingestion:** Health injuries from ingestion are not known or expected under normal use.
- Inhalation:** Potential chronic health hazards related to the use of welding consumables are most applicable to the inhalation route of exposure. Refer to Inhalation statements in this section.
- Skin Contact:** Arc rays can burn skin. Skin cancer has been reported.
- Eye contact:** Arc rays can injure eyes.

Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation:** Short-term (acute) overexposure to welding fumes may result in discomfort such as metal fume fever, dizziness, nausea, or dryness or irritation of nose, throat, or eyes. May aggravate pre-existing respiratory problems (e.g. asthma, emphysema). Long-term (chronic) overexposure to welding fumes can lead to siderosis (iron deposits in lung), central nervous system effects, bronchitis and other pulmonary effects.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure): Harmful if swallowed

Specified substance: IRON LD50 (oral, rat) = 98.6 g/kg ATE (oral) = 984.00 mg/kg LDLO (intraperitoneal, rabbit) = 20 mg/kg – no toxic effect noted	Specified substance: CARBON LD50 (oral, rat) > 10000 mg/kg
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Titanium: Elemental titanium is an inert material. Titanium dioxide is generated in welding fumes from this product. At extremely high concentrations, titanium dioxide has induced lung cancer in rats. Titanium dioxide dust is a mild pulmonary, eye and skin irritant. Rats exposed to titanium dioxide developed small focal areas of emphysema, which were attributable to large deposits of dust. Excessive exposure in humans may result in slight changes in the lung function. Some studies have suggested that titanium dioxide is a carcinogen, but it is not classified as a "Human Carcinogen" by the ACGIH. The titanium dioxide is considered in the "Nuisance Dust" category.

- Repeated dose toxicity (product):** Not classified
- Skin corrosion/irritation (product):** Not classified
- Serious eye damage/irritation (product):** Not classified
- Respiratory or skin sensitization (product):** May cause an allergic skin reaction
- Germ cell mutagenicity (product):** Not classified

Carcinogenicity (product):

- NTP:** No
- IARC:** No
- OSHA:** No
- ACGIH:** No

- Reproductive toxicity (product):** Not classified
- Specific target organ toxicity - single exposure (product):** May cause drowsiness or dizziness. May cause respiratory irritation.
- Specific target organ toxicity - repeated exposure (product):** Not classified
- Aspiration hazard (product):** Not classified

Other Effects: Organic polymers may be used in the manufacture of various welding consumables. Overexposure to their decomposition byproducts may result in a condition known as polymer fume fever. Polymer fume fever usually occurs within 4 to 8 hours of exposure with the presentation of flu like symptoms, including mild pulmonary irritation with or without an increase in body temperature. Signs of exposure can include an increase in white blood cell count. Resolution of symptoms typically occurs quickly, usually not lasting longer than 48 hours.

Symptoms related to the physical, chemical and toxicological characteristics under the condition of use: Not classified

Additional toxicological information under the conditions of use:

Acute toxicity

Specified substance: CARBON MONOXIDE LC50 (inhalation, rat) = 1300 mg/l /4h	Specified substance: CARBON DIOXIDE LCLo (inhalation, human) = 90000 ppm/5 min.	Specified substance: NITROGEN DIOXIDE LC50 (inhalation, rat) = 88 ppm/4h Specified substance: OZONE LCLo (inhalation, human) = 50 ppm/30 min.
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Carcinogenicity: Not classified

Section 12 – ECOLOGICAL INFORMATION

Eco-toxicity

Acute hazards to the aquatic environment:

Fish

Specified substance: IRON and/or iron alloys (as Fe) LC50 (Cyprinus carpio) [semi-static], 96 h): 0.56 mg/l

Aquatic Invertebrates: Not classified

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Chronic hazards to the aquatic environment:

Fish (product): Not classified
Aquatic Invertebrates (product): Not classified
Toxicity to Aquatic Plants: Not classified

Persistence and Degradability

Biodegradation (product): No data available

Bioaccumulative Potential

Bioconcentration Factor (BCF) (product): No data available

Mobility in Soil: No data available

Section 13 – DISPOSAL CONSIDERATIONS

Waste disposal recommendations: Prevent waste from contaminating surrounding environment. Discard any product, residue, disposable container or liner in an environmentally acceptable manner, in full compliance with international/federal/state/local regulations. However, alloy wastes are normally collected to recover metal values.

Section 14 – TRANSPORT INFORMATION

In accordance with DOT / ADR / RID / ADNR / IMDG / ICAO / IATA

14.1 UN number

Not a dangerous good in sense of transport regulations

14.2 UN proper shipping name

Not applicable

14.3 Additional information

Other information: No supplementary information available

Overland transport:

No additional information available

Transport by sea:

No additional information available

Air transport:

No additional information available

Section 15 – REGULATORY INFORMATION

15.1 US Federal regulations

Iron (7439-89-6)	Carbon (7440-44-0)
Listed on the United States TSCA (Toxic Substances Control Act) inventory	Listed on the United States TSCA (Toxic Substances Control Act) inventory
Titanium (7440-32-6)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

15.2 US State regulations

Titanium (7440-32-6)
U.S. - New Jersey - Right to Know Hazardous Substance List

Section 16 – OTHER INFORMATION

SUPERSEDES LAST REVISION: 04/02/2021 (SDS)

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Section 16 – OTHER INFORMATION (continued)

HMIS RATING (Hazardous Materials Information System)

Health (blue) - 2	Flammability (red) - 0	Reactivity (yellow) - 0	Protective Equipment - X (See Sections 4, 8 & 10)
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Health Hazard: 0 (minimal acute or chronic exposure hazard); 1 (slight acute or chronic exposure hazard); 2 (moderate acute or significant chronic exposure hazard); 3 (severe acute exposure hazard; one time overexposure can result in permanent injury and may be fatal); 4 (extreme acute exposure hazard; onetime overexposure can be fatal).

Flammability Hazard: 0 (minimal hazard); 1 (materials that require substantial pre-heating before burning); 2 (combustible liquid or solids; liquids with a flash point of 38-93°C [100-200°F]); 3 (Class IB and IC flammable liquids with flash points below 38°C [100°F]); 4 (Class IA flammable liquids with flash points below 23°C [73°F] and boiling points below 38°C [100°F]).

Reactivity Hazard: 0 (normally stable); 1 (material that can become unstable at elevated temperatures or which can react slightly with water); 2 (materials that are unstable but do not detonate or which can react violently with water); 3 (materials that can detonate when initiated or which can react explosively with water); 4 (materials that can detonate at normal temperatures or pressures).

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDS's under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used only in conjunction with a fully implemented HMIS® program by workers who have received appropriate HMIS® training. HMIS® is a registered trade and service mark of the NPCA.

NATIONAL FIRE PROTECTION ASSOCIATION:

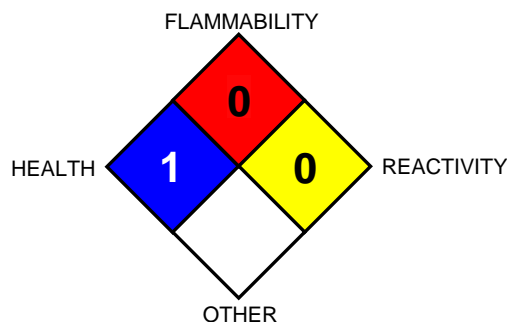
Health Hazard: 0 (material that on exposure under fire conditions would offer no hazard beyond that of ordinary combustible materials);

1 (materials that on exposure under fire conditions could cause irritation or minor residual injury); 2 (materials that on intense or continued exposure under fire conditions could cause temporary incapacitation or possible residual injury); 3 (materials that can on short exposure cause serious temporary or residual injury); 4 (materials that under very short exposure causes death or major residual injury).

Flammability Hazard: Refer to definitions for "HMIS RATING (Hazardous Materials Information System)"

Reactivity Hazard: Refer to definitions for "HMIS RATING (Hazardous Materials Information System)"

NFPA RATING



DEFINITIONS OF TERMS

- ACGIH** - American Conference of Governmental Industrial Hygienists
- CAS No.** - Chemical Abstracts Service Number
- EPA** - Environmental Protection Agency
- GHS** - Globally Harmonized System
- IARC** - International Agency for Research on Cancer
- LC50** - Lethal Concentration (50 percent kill)
- LCLO** - Lowest published lethal concentration
- LD50** - Lethal dose (50 percent kill)
- LDLO** - Lowest published lethal dose
- NIOSH** - National Institute of Occupational Safety and Health

- NTP** - National Toxicology Program
- OSHA** - U.S. Occupational Safety and Health Administration
- PEL** - Permissible Exposure Limit
- SARA** - Superfund Amendments and Reauthorization Act
- STEL** - Short Term Exposure Limit
- TCLo** - the lowest concentration to cause a symptom
- TDLo** - the lowest dose to cause a symptom
- TLV** - Threshold Limit Value
- TSCA** - Toxic Substances Control Act
- TWA** - Time Weighted Average

Full text of H-phrases (from Section 2)

H317	May cause an allergic skin reaction
H302	Harmful if swallowed
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness

DISCLAIMER OF EXPRESSED AND IMPLIED WARRANTIES: Crown Alloys Company urges each end user and recipient of this SDS to study it carefully. If necessary, consult an industrial hygienist or other expert to understand this information and safeguard the environment and protect workers from the potential hazards associated with the handling or use of this product. The information in this document is believed to be correct as of the date issued. However, this information is provided without any representation or warranty, expressed or implied, regarding accuracy or correctness. The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons we do not assume responsibility and expressly disclaim liability of loss, damage, or expense arising from it or any way connected with the handling, storage, use, or disposal of this product. Data may be changed from time to time. Be sure to consult the latest edition of the SDS. Compliance with all applicable Federal, State, Provincial and local laws and regulations remain the responsibility of the user.